

## Part 1: GENERAL

1.1 **Scope:** Subject to local building codes, this product is intended for use in:

1.1.1 One and two family dwellings.

1.1.2 Low-rise multifamily dwellings, low-rise professional offices, libraries and low-rise motels.

1.1.3 Lighter use industrial buildings and factories, hotels, and retail sales buildings.

1.2 **Product Description:** 1-3/4" side-hinged door systems manufactured by MASONITE or meeting MASONITE specifications.

1.2.1 Door system components include: door panel(s), sidelite panel(s), glass inserts, transom, door frame, hinges, weather seals.

## Part 2: BASIC MATERIALS

2.1 **Door Panel:** Sta-Tru HD wood-edge steel doors shall be fabricated using 6-piece construction that includes prefinished white 0.0215" (+/-0.0015) hot dipped galvanized steel facings, coated with multiple protective chemical layers to promote paint adhesion and deter corrosion. Lock and hinge stiles and top rail are finger jointed wood or laminated lumber. Composite bottom rail is moisture and decay resistant. Lock areas reinforced for single and double bore configurations. Door facings are to be interlocked to stiles and rails forming a mechanical bond. Insulated core to be poured-in-place, high performance polyurethane foam (2.0 pcf minimum) forming a secure attachment to all door components.

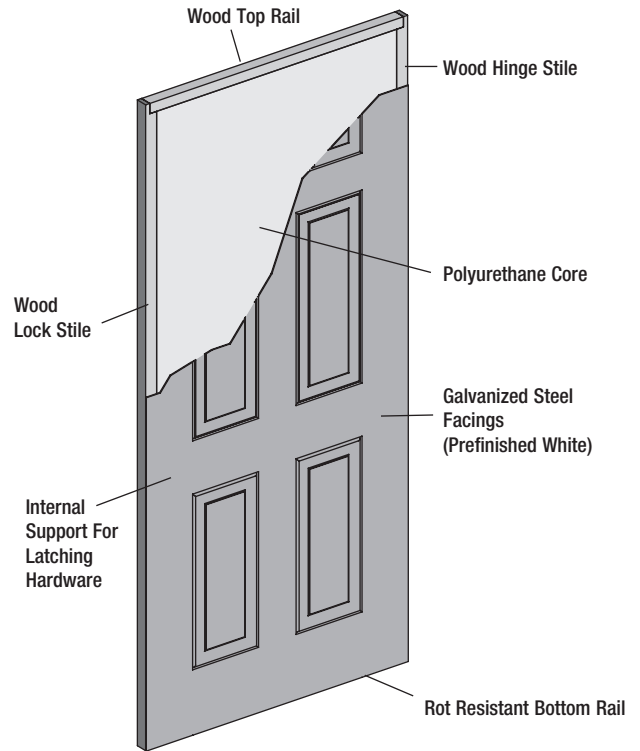
2.1.1 Bottom rail may be machined to accept weather seal. Mounting surface for latching hardware to be reinforced with solid internal blocking. Hinge preparations are to be placed at MASONITE specifications and are to be machined for standard weight full mortise 4" butt hinges. Latch preparations are to be placed at MASONITE specifications. Face bore(s) for cylindrical lock and deadbolt are to be 2-1/8" diameter at 2-3/4" or 2-3/8" back-set and 5-1/2" on center (5-1/2" or 10-1/2" on 8'0" panels).

### 2.2 Sidelite Panel:

2.2.1 Sta-Tru® HD wood-edge steel sidelites shall be fabricated using 6-piece construction that includes prefinished white 0.0215" (+/-0.0015) hot dipped galvanized steel facings, MDF or wood stiles and rails. Door facings are to be interlocked to stiles and rails forming a mechanical bond. Insulated core to be poured-in-place polyurethane or expanded polystyrene foam forming a secure attachment to all door components.

2.3 **Glass Insert:** Specialty™ insulated glass inserts shall be fabricated in 1/2" double pane or 1" triple pane construction. Glass frame may be "lip lite" design in rigid plastic.

2.4 **Door Frame:** Wood frames shall be fabricated as a single rabbet jamb design. Hinge jamb(s), strike jamb, head jamb, and mullion(s) shall be machined to accept a kerf applied weather seal. Hinge jamb preparations are to be placed at MASONITE specifications and are to be machined for standard weight full



mortise 4" butt hinges. Strike jamb preparations are to be placed at MASONITE specifications and are to be machined for full lip cylindrical strike plate. Inswing or bumper outswing threshold shall be high-dam design. Low profile threshold shall be required for handicap accessible openings. Double door units shall include a t-astragal attached to the "passive" panel with top and bottom flush bolts that securely strike into the head jamb and threshold.

2.5 **Hinges:** (3) standard weight full mortise 4" butt hinges are required on doors 7'0" height or smaller & (4) on doors greater than 7'0".

2.6 **Weather Seal:** Door frame shall be fabricated featuring a vinyl wrapped foam filled compression design that is kerf installed. Corner seals shall be installed to the rabbet section of the door frame at the bottom of the hinge and lock jamb. Door bottom sweep shall be sealed and securely attached to the operable door panel(s).

**Part 3: DELIVERY, STORAGE & HANDLING**

**3.1 Delivery:** Reasonable care shall be exercised during shipping and handling in keeping with the decorative nature of product.

**3.2 Storage & Protection:** Store upright in a dry, well ventilated building or shelter at a constant temperature. Do not store in damp areas or freshly plastered buildings. Place units on wood blocks at least 2" high to prevent moisture at threshold and/or possible damage. Do not place in non-vented plastic or canvas shelters.

**Part 4: EXECUTION**

**4.1 Examination:** Site verification of substrate conditions, which have been previously completed, are acceptable for the product installation instructions in accordance with manufacturer's specifications. Verify that door frame openings are constructed plumb, true and level before beginning installation process. Select fasteners of adequate type, number and quality to perform the intended functions.

**4.2 Installation:** Remove protective packaging just prior to installation. Installer shall be experienced in performing work required and shall be specialized in the installation of work similar to that required for this project. Comply with manufacturer's product data, including product technical bulletins, product catalog installation instructions and product packaging instructions for installation.

**4.3 Flashing, Insulating & Trimming:** Exterior of installed unit shall be flashed, trimmed & sealed to prevent air infiltration and/or water penetration. Interior of installed unit shall be insulated & trimmed to prevent thermal and/or acoustical transmission.

**4.4 Finishes:** Various types of materials are used in the construction of the door system; each shall be sealed in accordance with manufacturer's specifications to protect against various environmental conditions. Make sure to seal and inspect all 5-surfaces (top, hinge side, lock side, exterior face and interior face) of the active door panel(s). No initial finishing required on the door panel. Conduct periodic inspections of all coated surfaces to insure that door components are not exposed. Inspections should occur at least once a year. Reseal the surface as needed.

**Part 5: BUILDING CODE & REGULATORY COMPLIANCE**

**5.1 Fire Resistance:** Unit scheduled for installation in openings requiring compliance with national, state or local fire guidelines shall be clearly noted when product is ordered. Sta-Tru® HD wood-edge steel door panels have been evaluated for use as fire doors in 20-minute locations; available up to 3'0" x 7'0" maximum size for single door opening requirements. Labeling is available under the Intertek Testing services / Warnock Hersey program.

Fire doors require the use of a fire rated frame system and must be installed in accordance with NFPA 80 guidelines. (Please check with manufacturer or distributor for limitations of use).

**5.2 Structural Performance & Impact Rating:** Unit scheduled for installation in openings requiring compliance with national, state or local wind load and/or missile impact resistance shall be clearly noted when product is ordered. Design pressure (DP) ratings are available for a wide selection of door styles and configurations are listed under the National Accreditation & Management Institute (NAMI) program. Sta-Tru® HD wood-edge steel door unit is available up to +76.0 / -76.0 Design Pressure (DP) rating. (See structural performance data for unit specific DP/impact information).

**5.3 Thermal Performance:** Unit scheduled for installation in openings requiring compliance with national, state, or local thermal resistance and/or solar heat gain shall be clearly noted when product is ordered. U-Factor & 0 SHGC ratings in accordance with the International Energy Conservation Code (IECC) and/or the National Fenestration Rating Council (NFRC) are available for a wide selection of door styles. ENERGY STAR compliance / labeling is available for various door styles. Sta-Tru® HD wood-edge steel door unit without glass U-Factor is 0.13 & 0 SHGC thermal performance rating. ([See thermal performance data for unit specific thermal information](#)).

**5.4 Acoustical Performance:** Unit scheduled for installation in openings requiring a specified noise control rating shall be clearly noted when product is ordered. Sta-Tru® HD wood-edge steel sound transmission classification (STC) rating is 24 for a door without a glass insert. ([See acoustical performance data for unit specific acoustical information](#)).

**5.5 General Performance:** All door systems are designed to comply with water penetration guidelines in accordance with ASTM E331 and/or Florida Building Code TAS202; air infiltration guidelines in accordance with ASTM E283 and/or Florida Building Code TAS202; forced entry resistance guidelines in accordance with Florida Building Code TAS202.

**Part 6: WARRANTY**

**6.1** Manufacturer warrants the panel to be free of manufacturing defects in material and workmanship for 20-years. Please check with manufacturer or distributor for current warranty terms and conditions.